

NNCI @ Stanford



Bruce Clemens, Professor of Materials Science & Engineering, Director of Stanford Nano Shared Facilities (SNSF)

Co-PIs:

Curt Frank, W.M. Keck, Sr. Professor in Chemical Engineering

Kate Maher, Assistant Professor of Geological and Environmental Sciences

Beth Pruitt, Associate Professor of Mechanical Engineering and, by courtesy, of Molecular and Cellular Physiology

Key Participants:

Tobi Beetz, Associate Director of Stanford Nano Shared Facilities (SNSF)

Mary Tang, Associate Director of Stanford Nanofabrication Facility (SNF)

Roger Howe, W.E. Ayer Professor of Electrical Engineering, Director of Stanford Nanofabrication Facility (SNF)



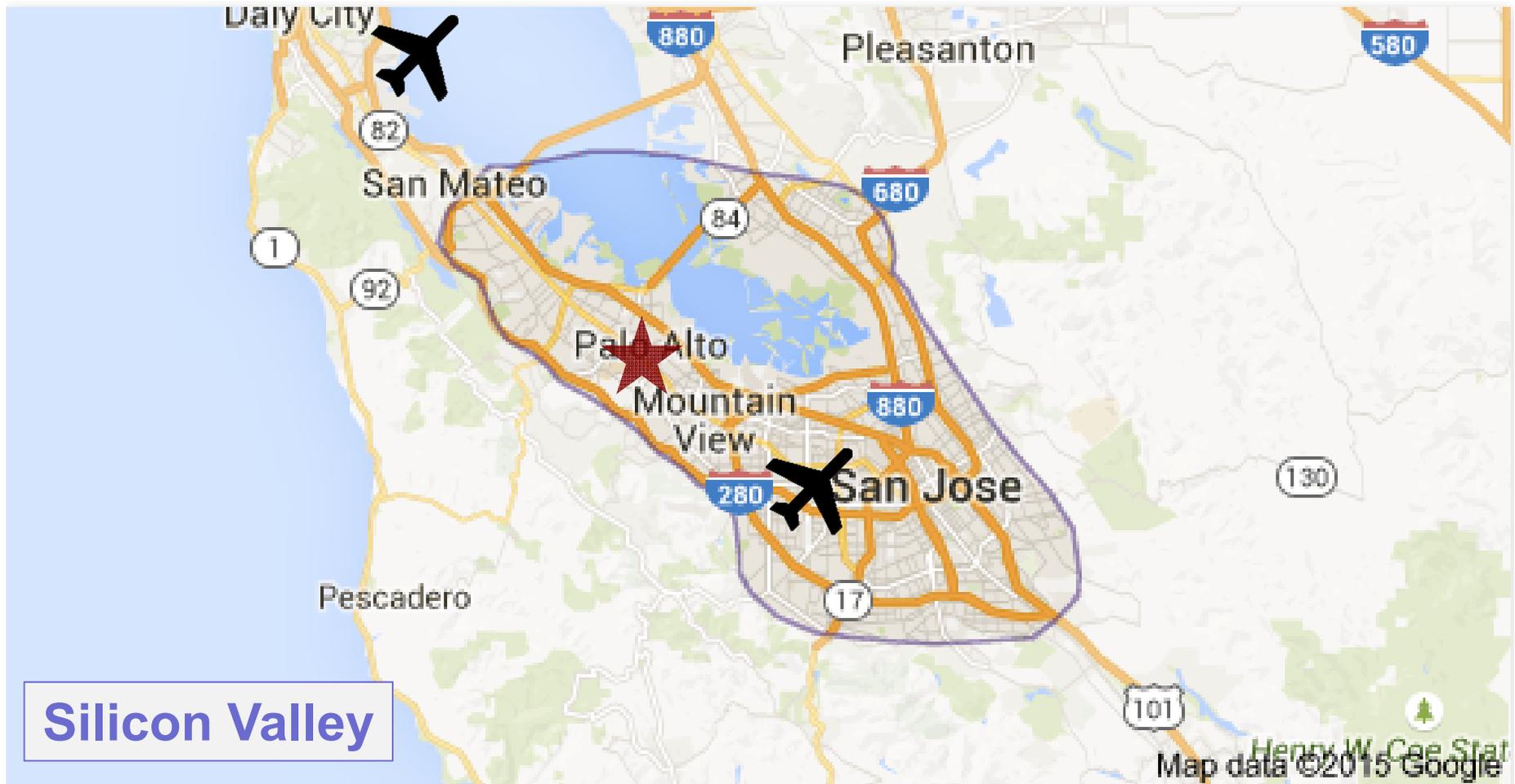
NNCI @ STANFORD

Provide **access** to world-leading facilities and expertise in nanoscale science and engineering for internal users and for external users from academic, industrial, and government labs.

Develop and propagate a national model for **educational practices** that will help students and visitors become knowledgeable and proficient users of the facilities.



Location





Facilities

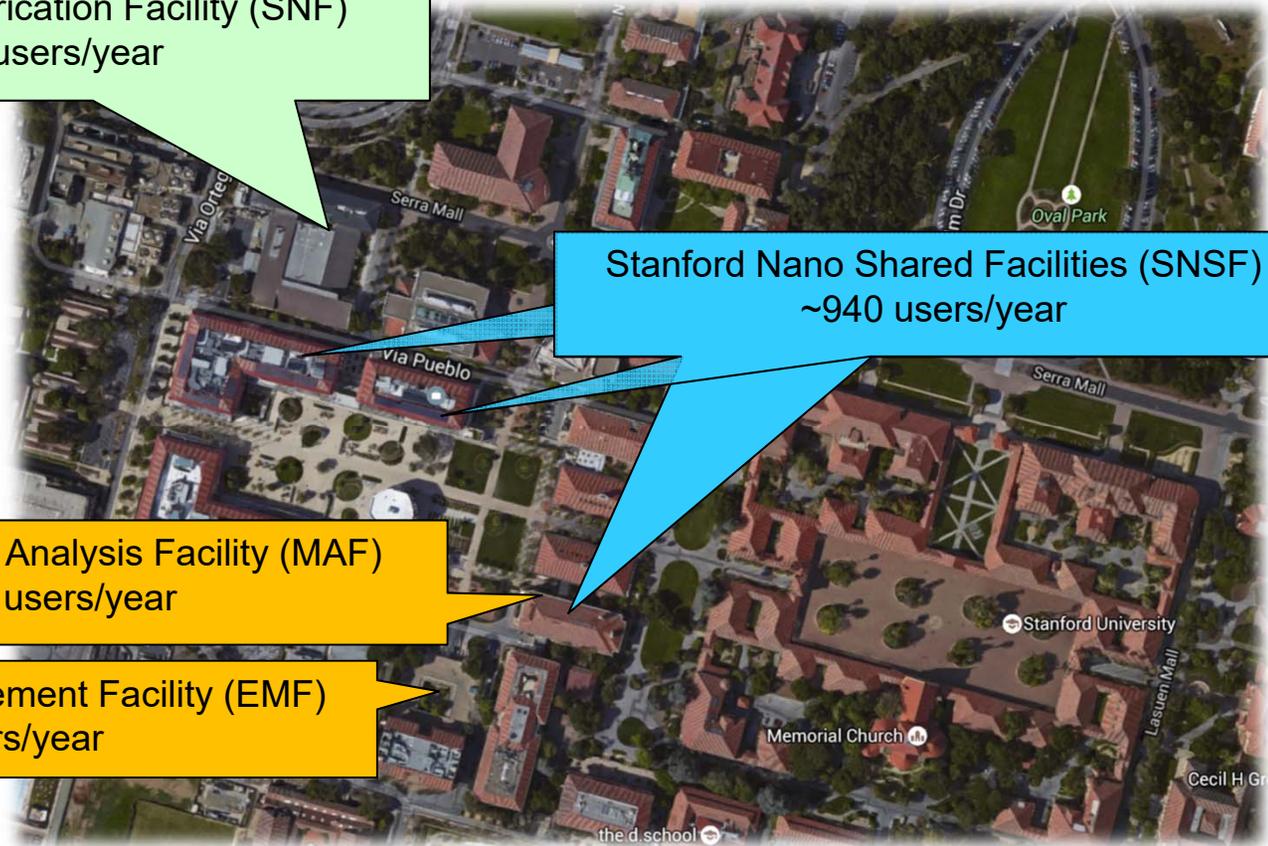
Stanford Nanofabrication Facility (SNF)
~ 440 users/year

Stanford Nano Shared Facilities (SNSF)
~940 users/year

Stanford Mineral Analysis Facility (MAF)
~25 users/year

Environmental Measurement Facility (EMF)
~160 users/year

~30,000 ft²





Facilities

Stanford Nanofabrication Facility (SNF)
~ 440 users/year

Nanofabrication

- **Previously supported through NNIN**
- 10,500-square-foot Class 100 cleanroom
- full suite of tools supporting device fabrication
- unique and rare tools: MOCVD (GaAs, GaN), epitaxy, CNT furnaces, graphene deposition





Facilities

Stanford Nano Shared Facilities (SNSF)
~940 users/year

Nanofabrication



- Advanced fabrication centered around **JEOL 6300 e-beam** lithography
- Flexible cleanroom

X-ray & Surface Analysis



- Unique and rare: **Cameca NanoSIMS 50L** (NSF sup.), **Scanning SQUID microscope** (NSF sup.),

Previously NOT supported through NNIN

Electron & Ion Microscopy



- Full suite of characterization
- Unique and rare: **FEI aberration-corrected Titan Environmental TEM**, FEI Helios 600i dual-beam FIB/SEM (acquired with NSF support)

Soft & Hybrid Materials Facility



- fundamental research on soft materials and their integration with hard materials and devices

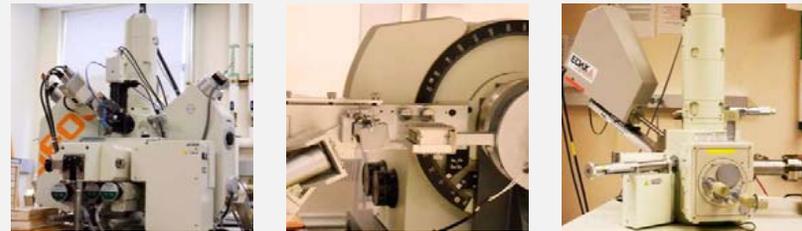


Facilities

Previously NOT supported through NNIN

Stanford Mineral Analysis Facility (MAF)
~25 users/year

Mineral Analysis Facility



- Focused on characterizing minerals, rocks, and other inorganic materials
- Key: electron microprobe (NSF sup.)

Environmental Measurement Facility (EMF)
~160 users/year

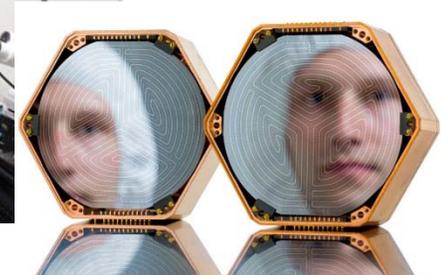
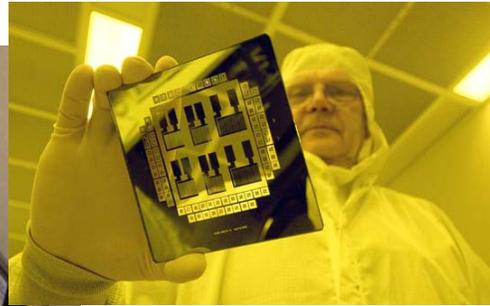
Environmental Measurement Facility



- Supporting soil, gas, and water measurements



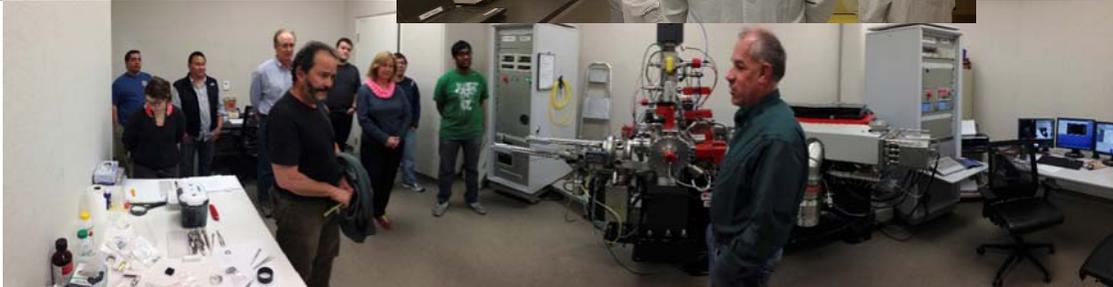
Expertise



35 expert staff members

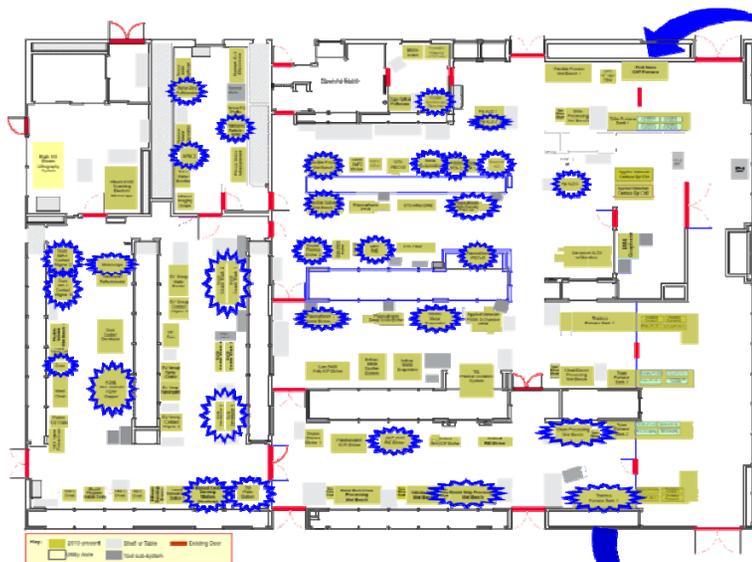
~170 faculty members

5 deans

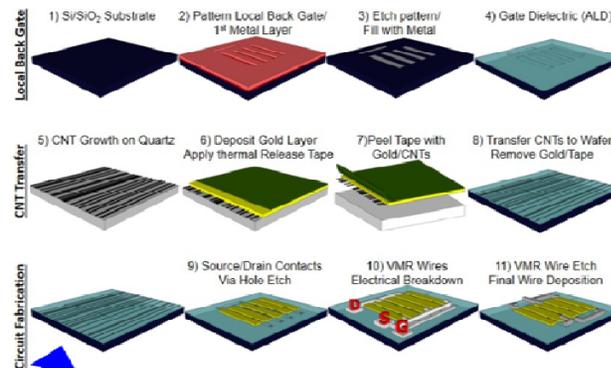
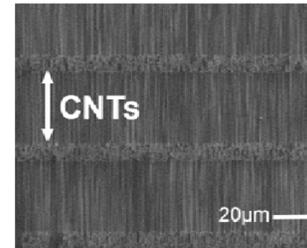




Expertise

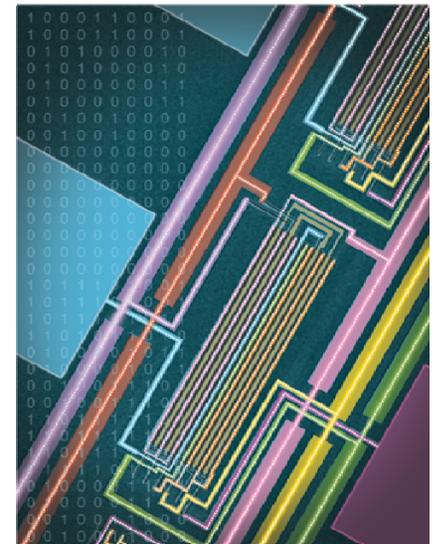


START:
CNT Growth



+ SNF PROCESSING

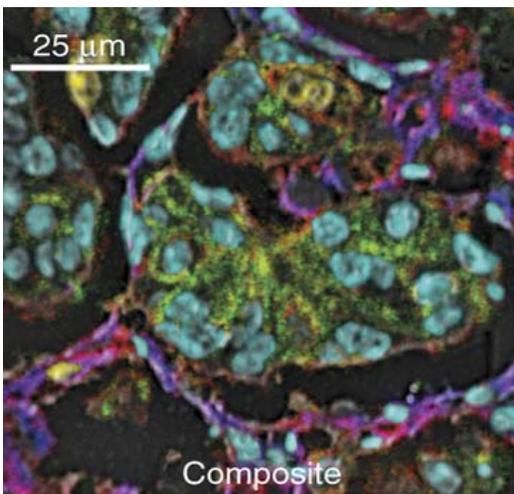
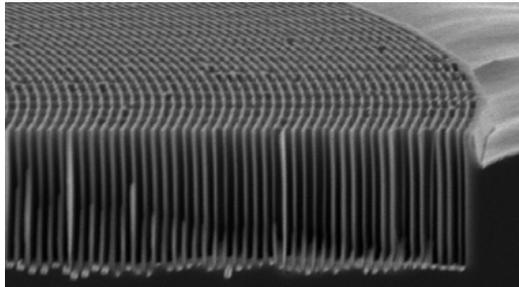
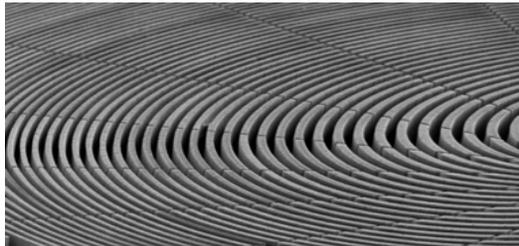
CNT Computer



M. M. Shulaker, *et al*,
“Carbon Nanotube
Computer.” *Nature* 2013



Expertise



Optics and Nanostructures for Synchrotrons and FELs

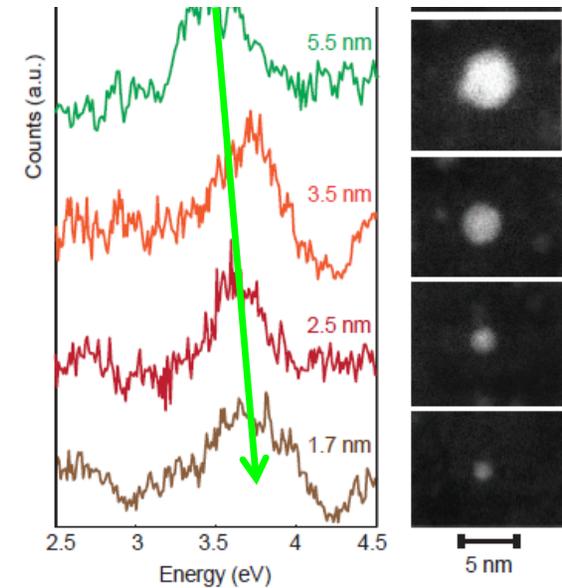
Ultrahigh aspect ratio, 3D x-ray diffractive nanostructures enables high resolution, high efficiency manipulation of hard X rays. High-resolution e-beam patterning to enable small feature sizes.

Dr. A. Sakdinawat Group (SLAC/X-FEL)

Correlation of quantum plasmon resonances of individual metallic nanoparticles to their size

Transmission Electron Microscopy combined with Electron Energy Loss Spectroscopy

Prof. J. Dionne Group - *Nature* 483 (2012)



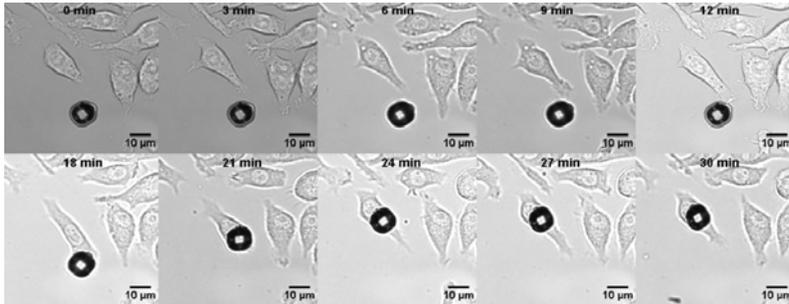
Medical Diagnostic: Multiplexed NanoSIMS imaging of human breast tumors

Method uses secondary ion mass spectrometry to image antibodies tagged with isotopically pure elemental metal reporters

Prof. G. Nolan Group - *Nature Medicine* 20 (2014) doi:10.1038/nm.3488



Expertise



Nanobiosensors to detect chemical changes in the human body for diagnosis and continuous in vivo monitoring

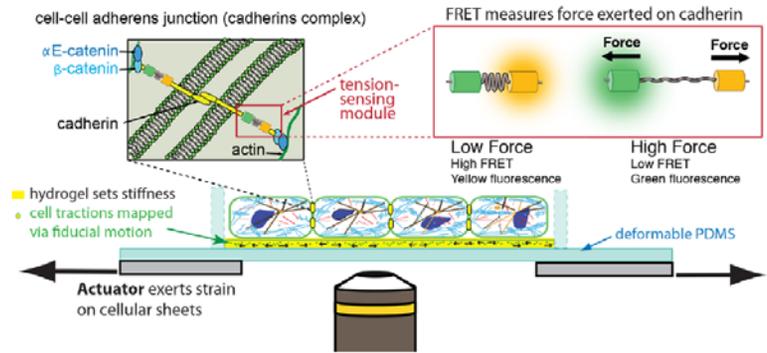
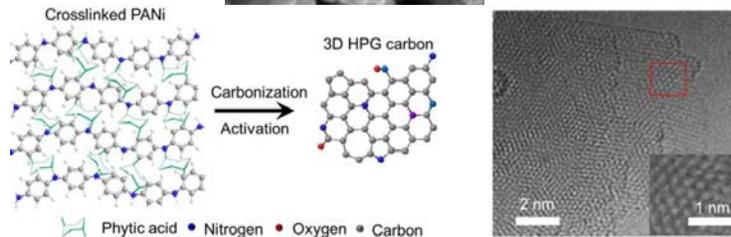
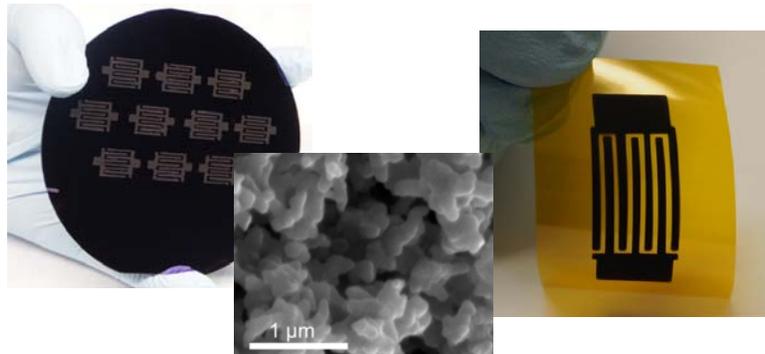
Demonstrated mass fabrication of micron-sized devices and inserted them into single cells

Profs. H.-S. P. Wong & Z. Bao Groups - *Nature Communications* 5 (2014), DOI: /10.1038/ncomms6028
Scientific Reports, 3 (2013), DOI: 10.1038/srep02295

Mechano-Transduction: From Molecules to Tissues

MEMS devices to study the role of mechanics in cell function, differentiation, and morphology

Prof. B. Pruitt Group - *PLoS Biology* 12 (2014), DOI: 10.1371/journal.pbio.1001996



Ultrahigh Surface Area 3D Porous Graphitic Carbon for Energy Applications

Demonstrated fabrication from conjugated polymeric molecular framework exhibiting high electrical conductivity, very high electrochemical activity at high mass loading, and high stability

Prof. Z. Bao Group - *ACS Cent. Sci.*, 1 (2015), DOI: 10.1021/acscentsci.5b00149



Education

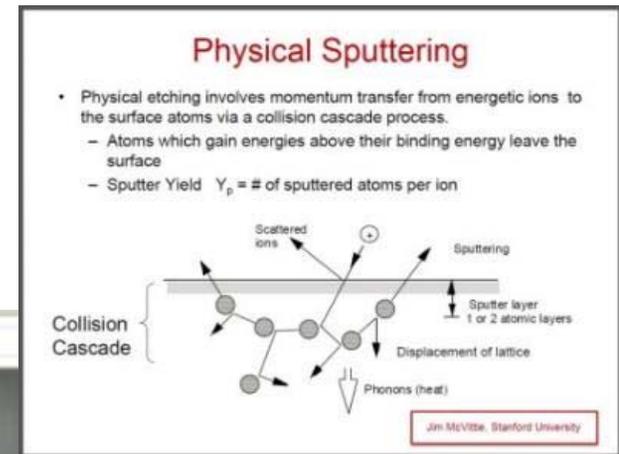
- The knowledge of the users is the rate-limiting factor that controls scientific and technological progress in shared nanofacilities.
- Develop and propagate a national model for educational practices.



Education

- Modules on
 - Fabrication & Characterization Fundamentals
 - Tool/Process specific

- ▶ Overview for this course
- ▶ Equipment List & Comparison
- ▶ Background
- ▶ Operational Procedures
- ▼ Training / Access
 - How to get trained as a JEOL user
- ▶ Troubleshooting / Quick Fixes
- ▶ Recipes



Emphasis on universal content so that materials can be shared



Education

- **Partnership with Cal State LA and Cal State East Bay** (minority-serving institutions) to develop and pilot best practices.

**CALIFORNIA STATE
UNIVERSITY
EAST BAY**

Ryan Smith
Physics



James Tandon
Physics



Oscar Bernal
Physics



Winter 2015 CSUEB ranked:

- most diverse University in California
- 5th diverse Nationwide

- Background presentations
- Hands-on lab time
- Future:
 - more immersive lab experience for class projects



Summer Institute for Middle School Teachers (SIMST)

- Why focus on teachers?
 - Broad impact: teachers impact many students each year
 - Continued education – teacher retention
- Why focus on Middle School?
 - Critical age when students lose their natural interest in science
- Format
 - 3-day summer school for 15 teachers
 - Presentations, hands-on activities, lab tours, instrumentation demos
 - Teachers develop lesson plans incorporating hands-on activities
 - Stipend paid for participation
 - Stipend paid after implementation and reporting of lesson plan

First NNCI SIMST:
Summer 2017

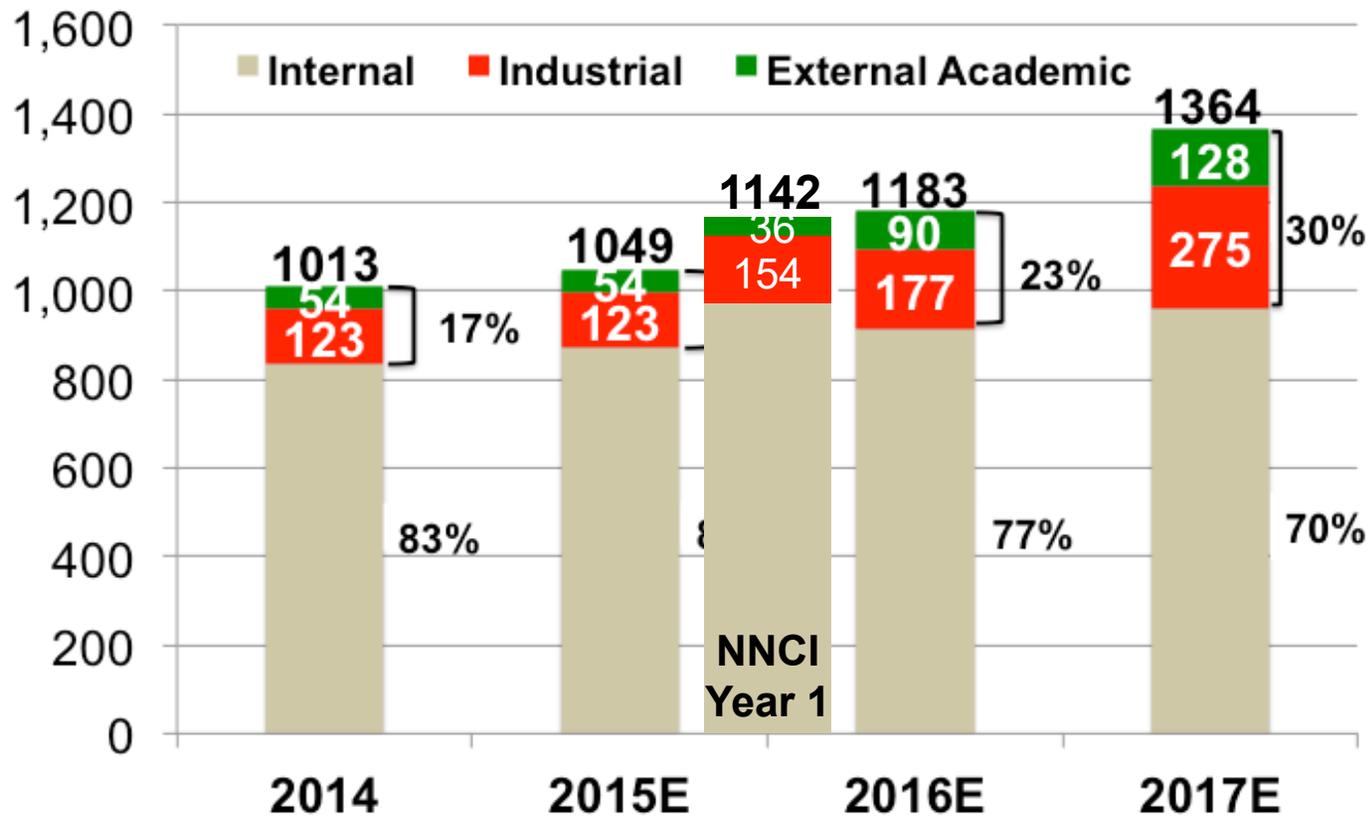


Images from previously NSF-funded NSEC where SIMST was initiated



External Users

Goal: increase the percentage of external users from 17% in 2014 to 30% in 2017



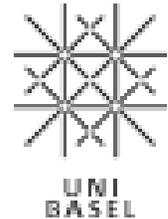


External Users: Industrial





External Users: Academic





Redesigned External User Intake Process

- Assigned single point of contact
- Walks external users through the process step-by-step
- Provides tracking document to allow external users check on status of lab membership

Internal User Access

If you are a Stanford employees (students, staff and faculty) as well as SLAC employees.

Internal User

External User Access

Our facilities are open to external users. If you are a user from another Academic Institution, National Lab, NPO or industry, please join as an external user.

External User

Step-by-step instructions to join

1.1	Initiation Request
2.1	Institution: Agreement
2.2	Financial Account
3.1	User: Account Request
3.2	User: Online Safety Training
3.3	User: Lab Management Software Account
4.1	User: Instrument Training



NNCI-enabled new hires

- Dr. Shiva Bhaskaran
 - External Users



- Single point of contact throughout sign-up process and usage
- Facilitate interactions with staff
- Find potential new users

- Start: June 2016

- Dr. Angela Hwang
 - Education & Outreach



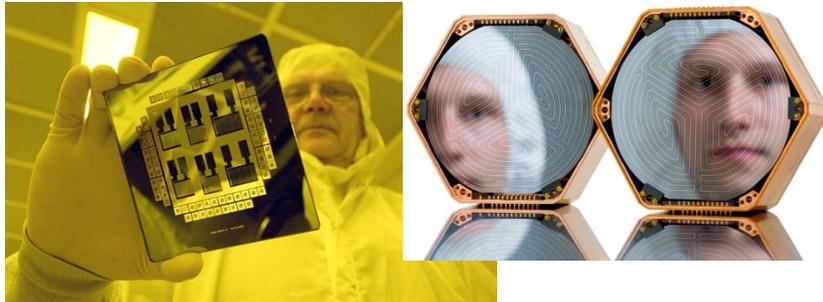
- Just-in-time teaching
 - Summer Institute for Middle School Teachers
 - Outreach events

 - Start: Feb 2017
-



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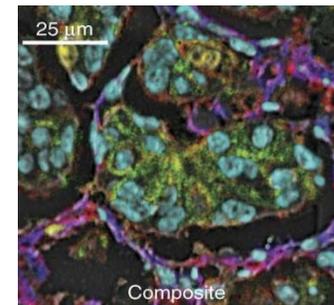
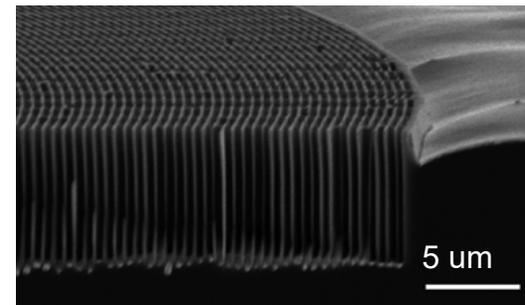
nano@stanford provides access to world-leading facilities and expertise in nanoscale science and engineering for internal users and for external users from academic, industrial, and government labs.



Over 1,100 annual users take advantage of a comprehensive array of advanced nanofabrication and nanocharacterization tools available within the Stanford Nano Shared Facilities (SNSF), the Stanford Nanofabrication Facility (SNF), the Mineral Analysis Facility (MAF), and the Environmental Measurement Facility (EMF).

Facilities feature:

- ~16,000 sqft fully equipped cleanroom facilities, including resources that are not routinely available, such as an MOCVD and advanced e-beam lithography
- ~15,000 sqft of characterization facilities, including SEM, TEM, FIB, XRD, SPM, XPS and unique tools such as a NanoSIMS, and a scanning SQUID microscope.



Broad research portfolio spanning traditional nano areas as well as life science, medicine, and earth and environmental science. Education and outreach programs, including a library of just-in-time educational materials, seminars, public events and tours.



<http://nanolabs.stanford.edu>



nano@stanford is supported by the National Science Foundation as part of the National Nanotechnology Coordinated Infrastructure under award ECCS-1542152.

