

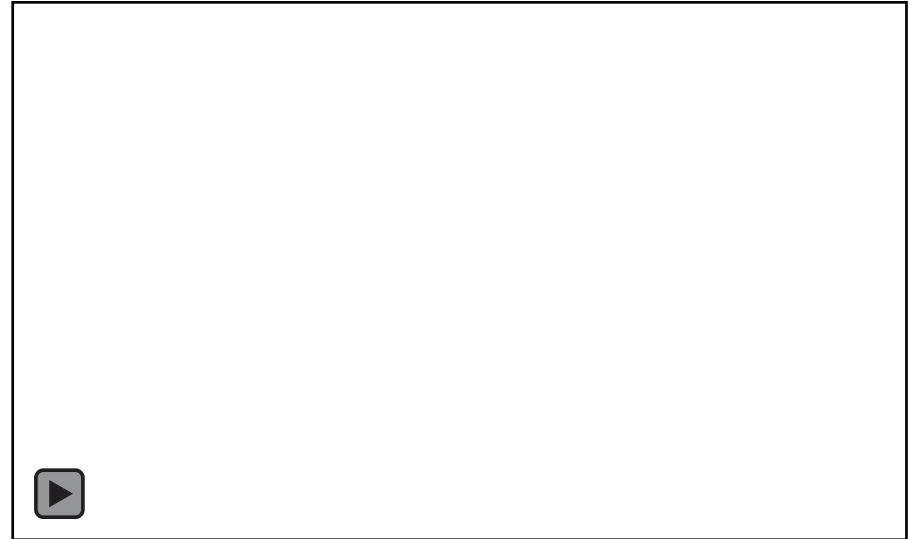
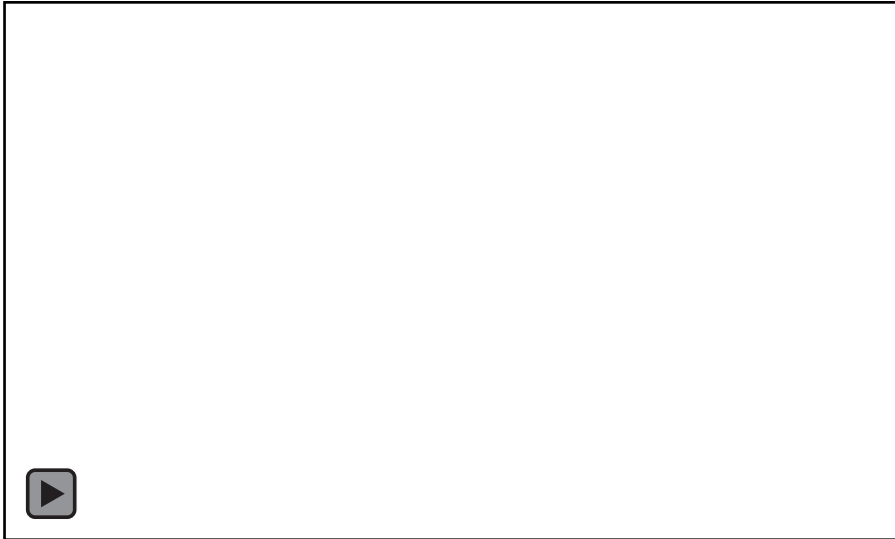
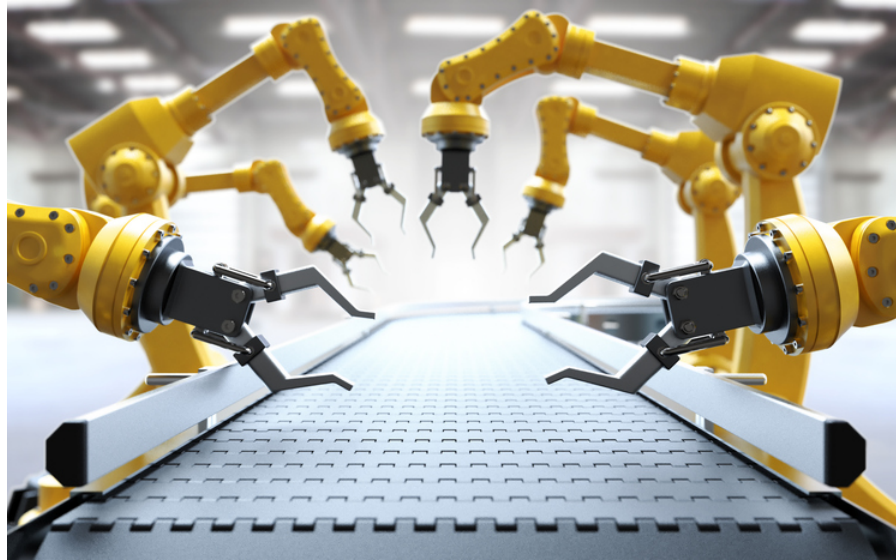
Development of Thermally Actuated Tunable Adhesive Structures

By: Joe Stage

Mentor: Aoyi Luo

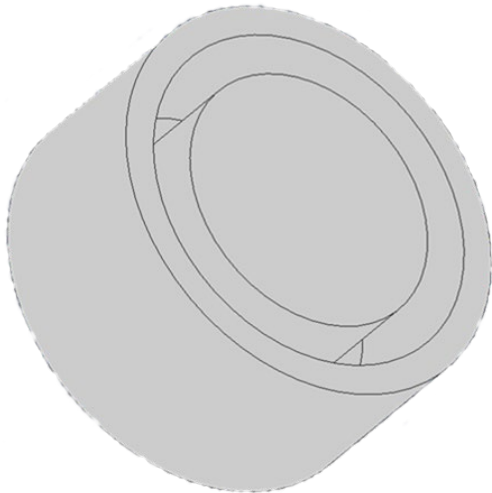
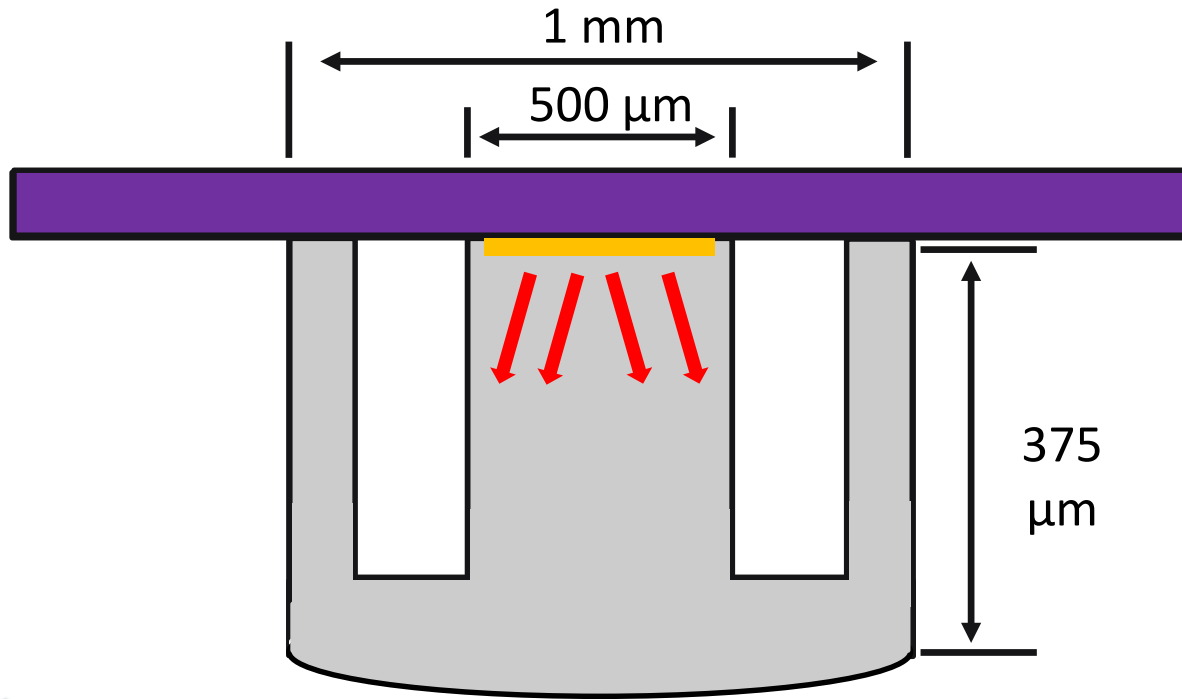
Primary Investigator: Dr. Turner









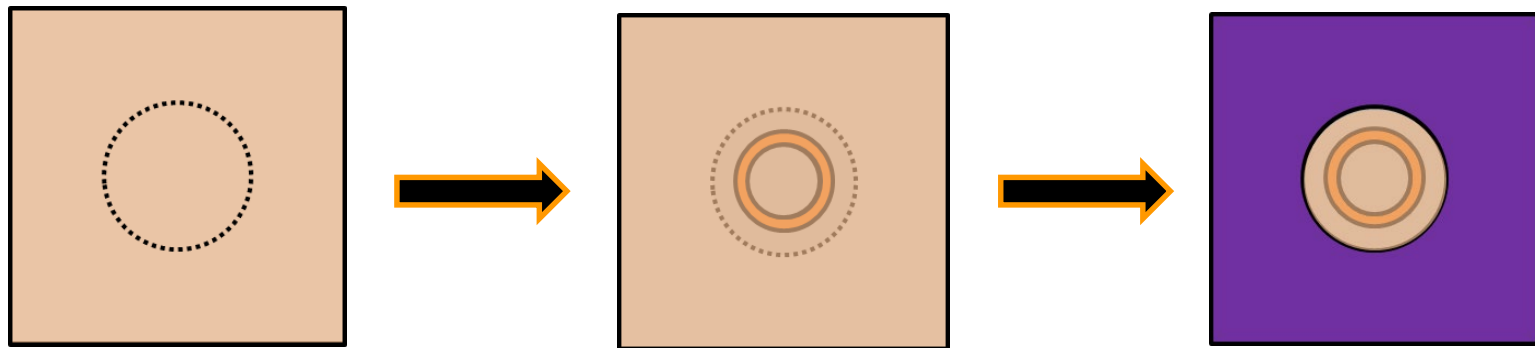
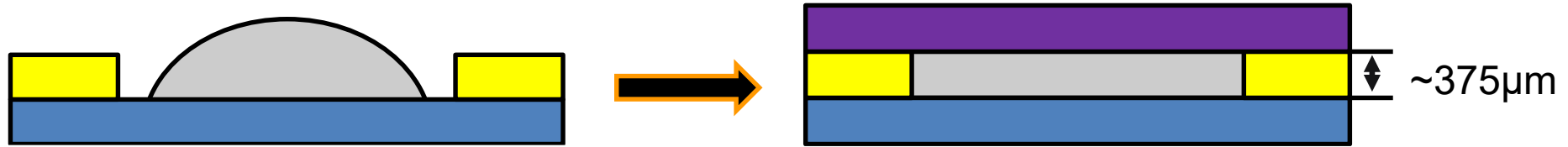
<https://www.robotics.org/blog-article.cfm/Pick-and-Place-Robots-What-Are-They-Used-For-and-How-Do-They-Benefit-Manufacturers/88>







Objective



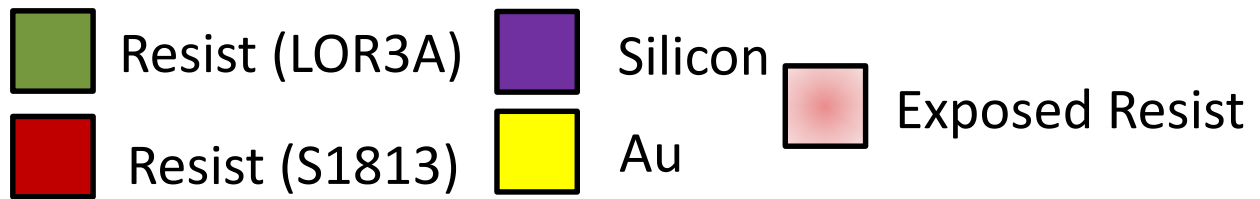
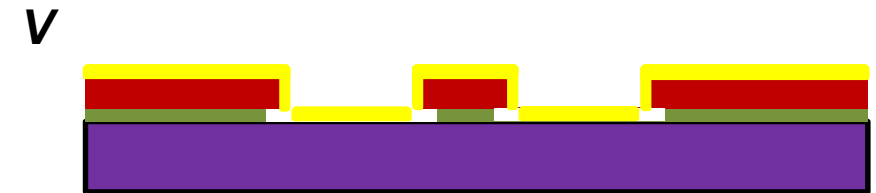
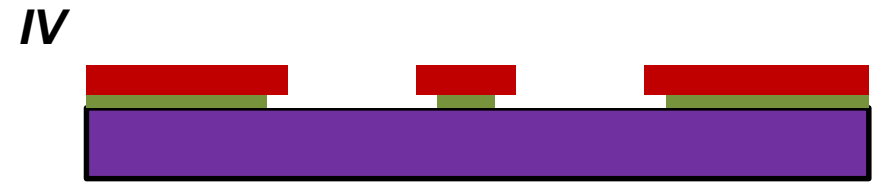
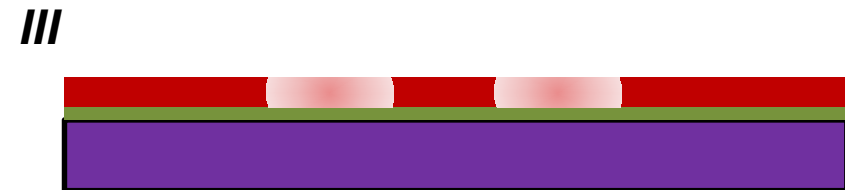
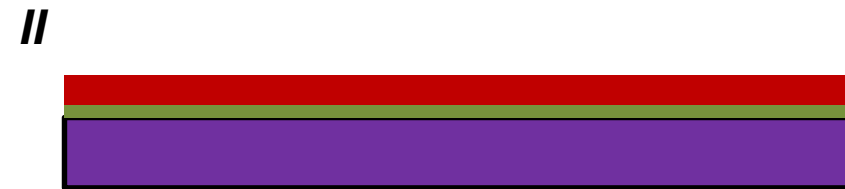
-  PDMS Pillar (Sylgard 184)
-  Silicon Substrate
-  Gold Micro Heater
-  Induction Heating

Pillar Fabrication via Excimer Laser Micromachining

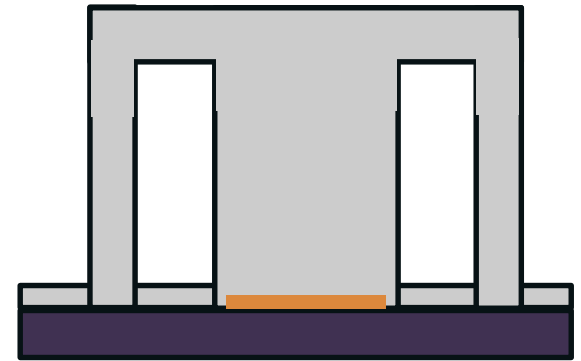
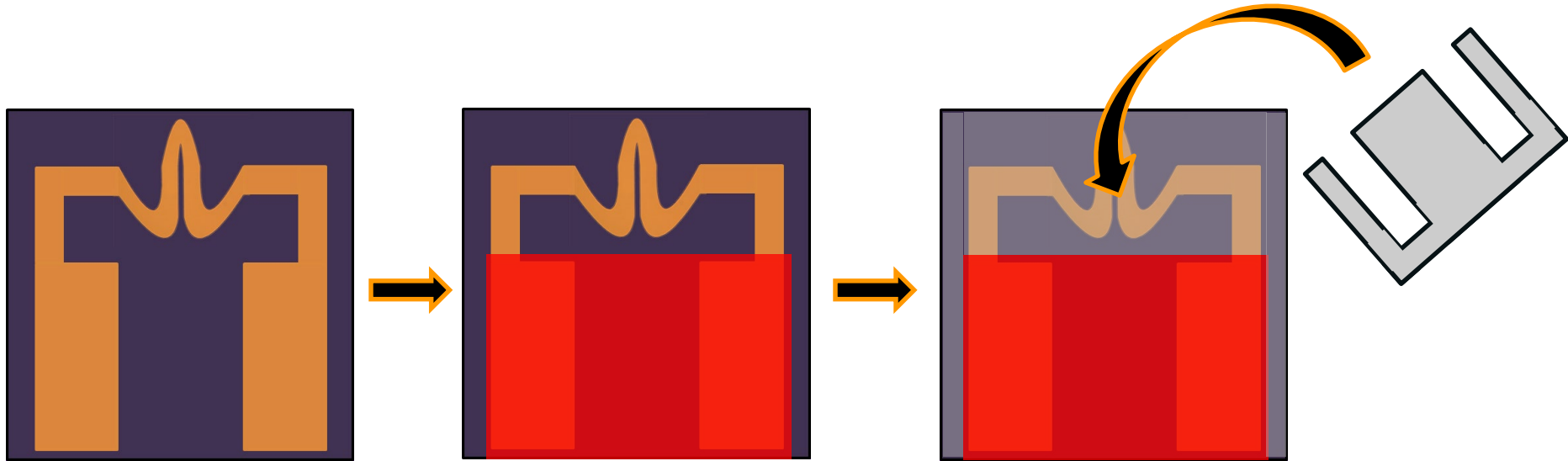


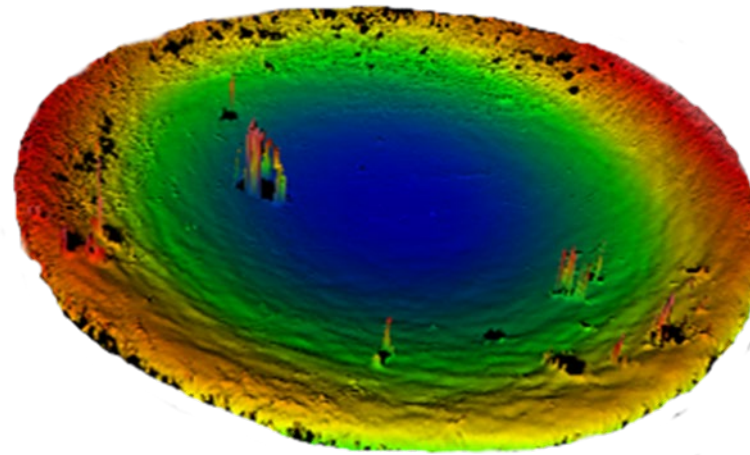
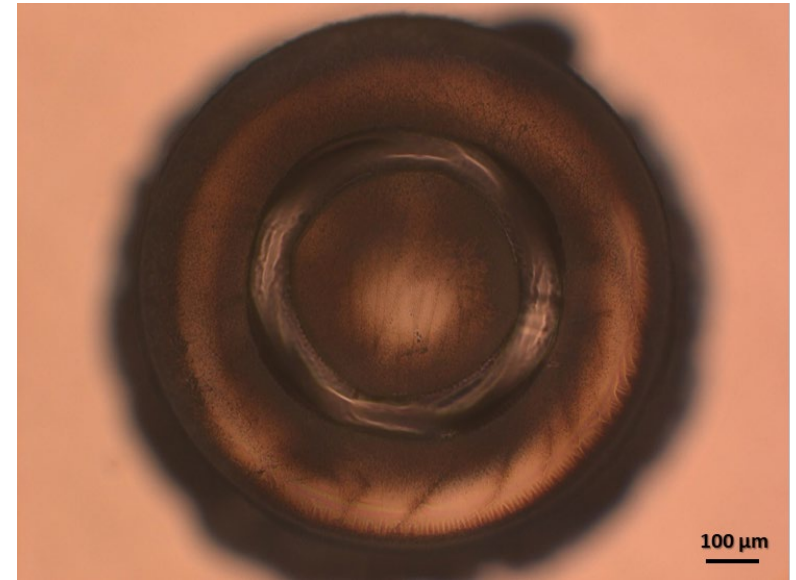
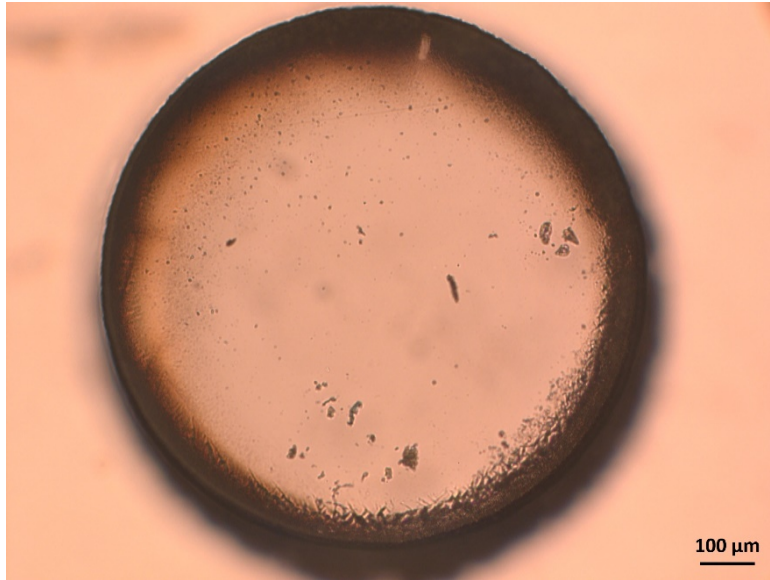
- | | | | |
|-------------------------------------------------------------------------------------|--------------------|--------------------------------------------------------------------------------------|----------------|
|  | PMMA (Acrylic) |  | Silicon |
|  | PDMS (Sylgard 184) |  | Spacers |
|  | Void |  | Resist (LOR3A) |

Fabrication of 2-D Heaters



Integration Method Into Complete Structures

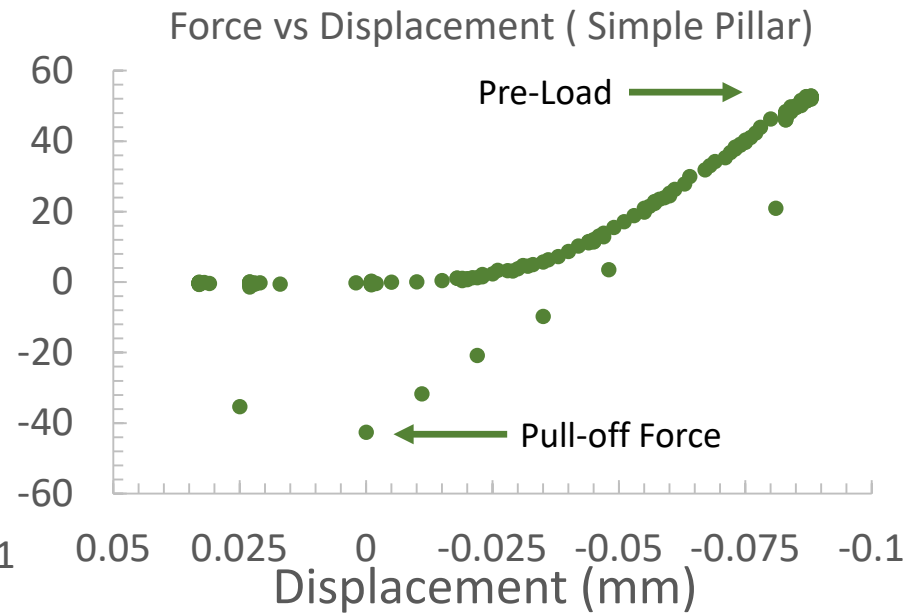
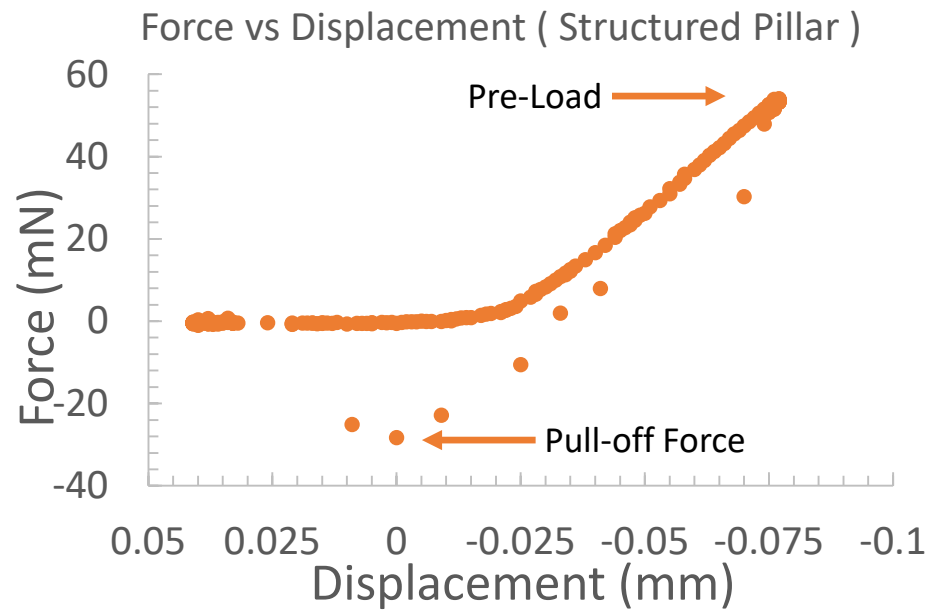




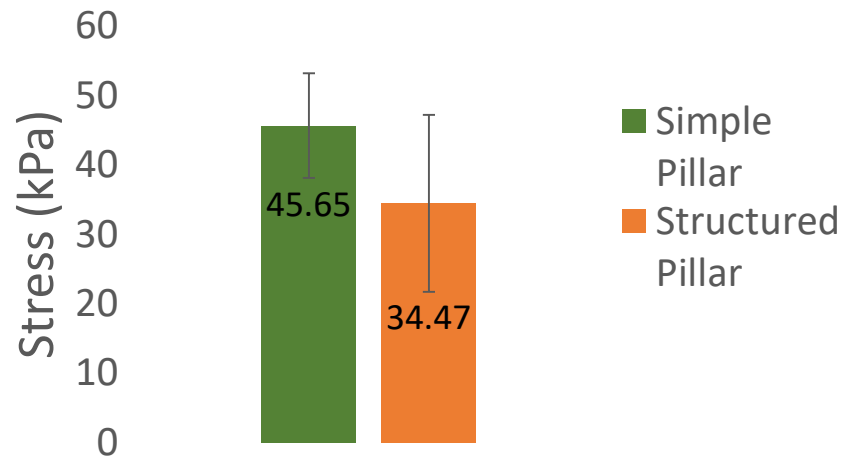
Peak to Valley ~2μm



Results – Adhesive Testing



Average Adhesive Stress



Results – Heater Structures



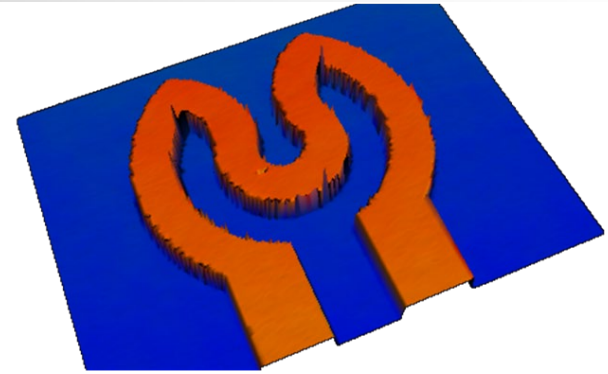
$R \approx 16\Omega$



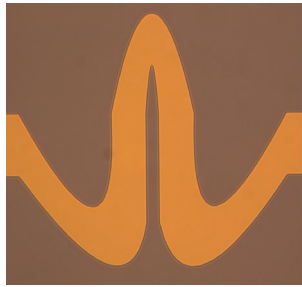
$R \approx 6\Omega$



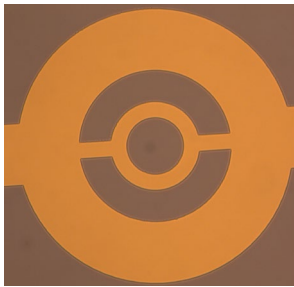
$R \approx 8.5\Omega$



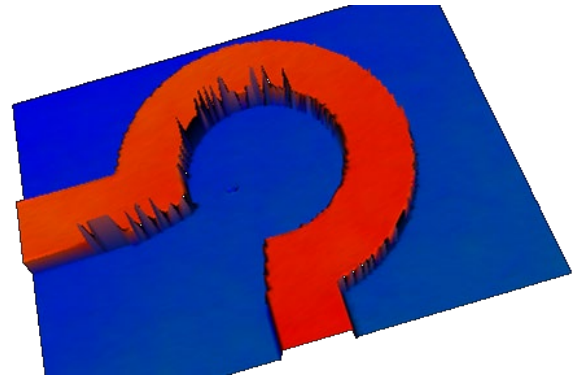
$R \approx 5.5\Omega$



$R \approx 7.5\Omega$



$R \approx 5\Omega$



- $R = \rho \frac{L}{A}$, since thickness is constant, $R \propto \frac{L}{W}$

- Expected Currents $\approx 5\text{mA}$

L = Length
W = Width
 ρ = Resistivity
R = Resistance



- Still left to be accomplished
 - Integration of pillars and heaters
 - Adhesion testing of tunable adhesives
 - Fabrication method for an array rather than single pillars



Acknowledgements

- This work was performed in part at the Singh Center for Nanotechnology at the University of Pennsylvania, a member of the National Nanotechnology Coordinated Infrastructure (NNCI), which is supported by the National Science Foundation (Grant ECCS-1542153). Also, special thanks to Alexander Bennett, Ranny Zhao, Antonio Alvarez-Valdivia, and the QNF staff for their contributions to the project.