#### Decreasing the Defects in Free-Standing Nickel Inverse Opal Cellular Solid

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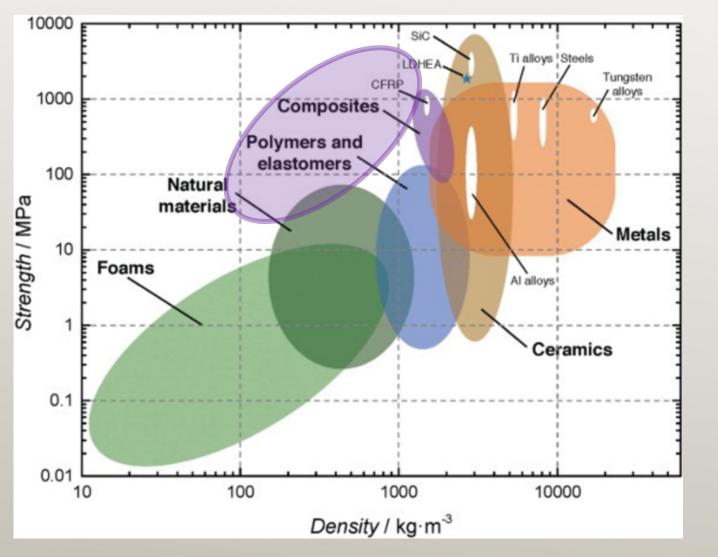
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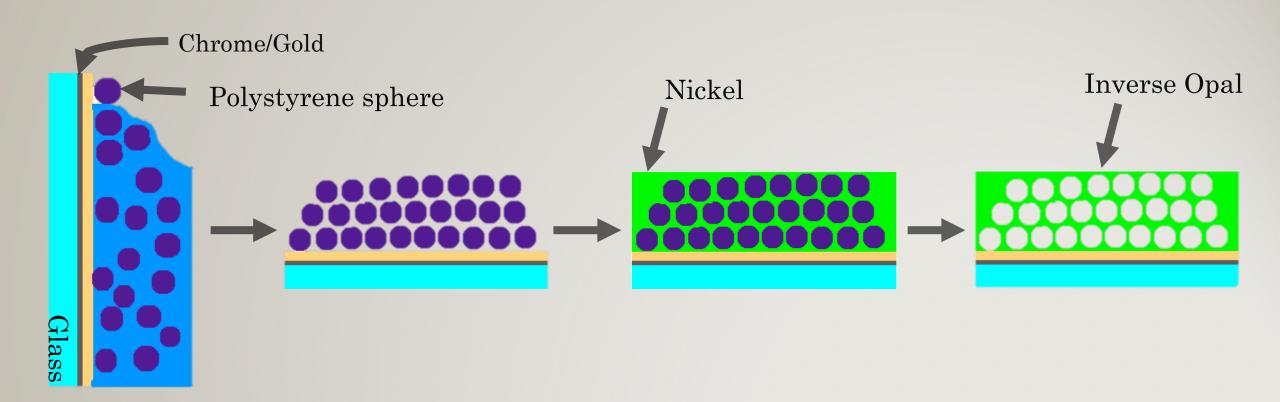




#### Focus

- Goal: Fabricate a high strength material at a relatively low density.
  - Strength of metals
  - Density of water
- Potential uses:
  - Planes and cars
  - bone replacement

ref: Khaled M. Youssef, et. al (2014): A Novel Low-Density, High-Hardness, High-entropy Alloy with Close-packed Single-phase Nanocrystalline Structures, Materials Research Letters, DOI: 10.1080/21663831.2014.985855



#### Current method

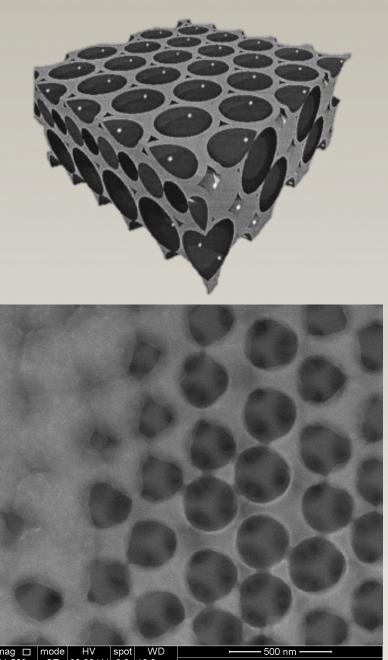
#### inverse opal structure.<sup>3</sup>

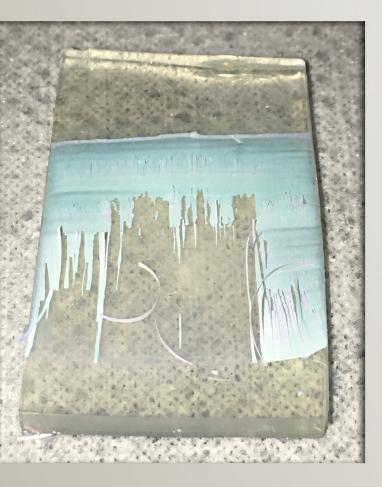
# Background

- Material is formed as a nickel inverse opal cellular solid
- Decrease in the pore size leads to an increase in strength<sup>1</sup>
  - Previous research has used diameters ranging from 260 to 930 nm<sup>2</sup>
  - Current diameters range from 200-300 nm.

Z. Li *et al.*, *Materilas & Design* **45**, 52 (2013)
Pikul *et al.* Submitted

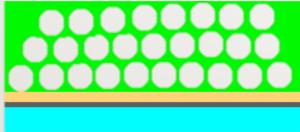
3."Colloidal Photonic Crystals." Colloidal Photonic Crystals - Soft-Matter. N.p., n.d.



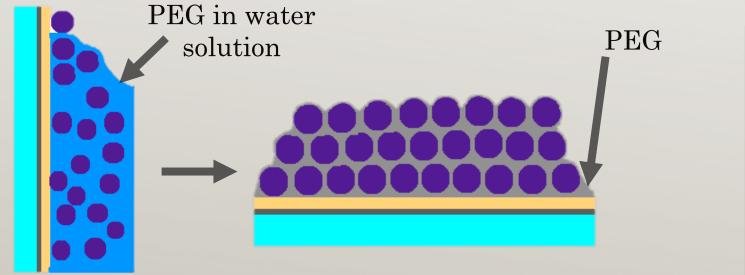


# Challenges

- Problem #1: Opal structures have vertical cracking, which cause polystyrene to remove from the slide.
- Problem #2: To do mechanical testing we need to remove this nickel foam from the glass substrate.

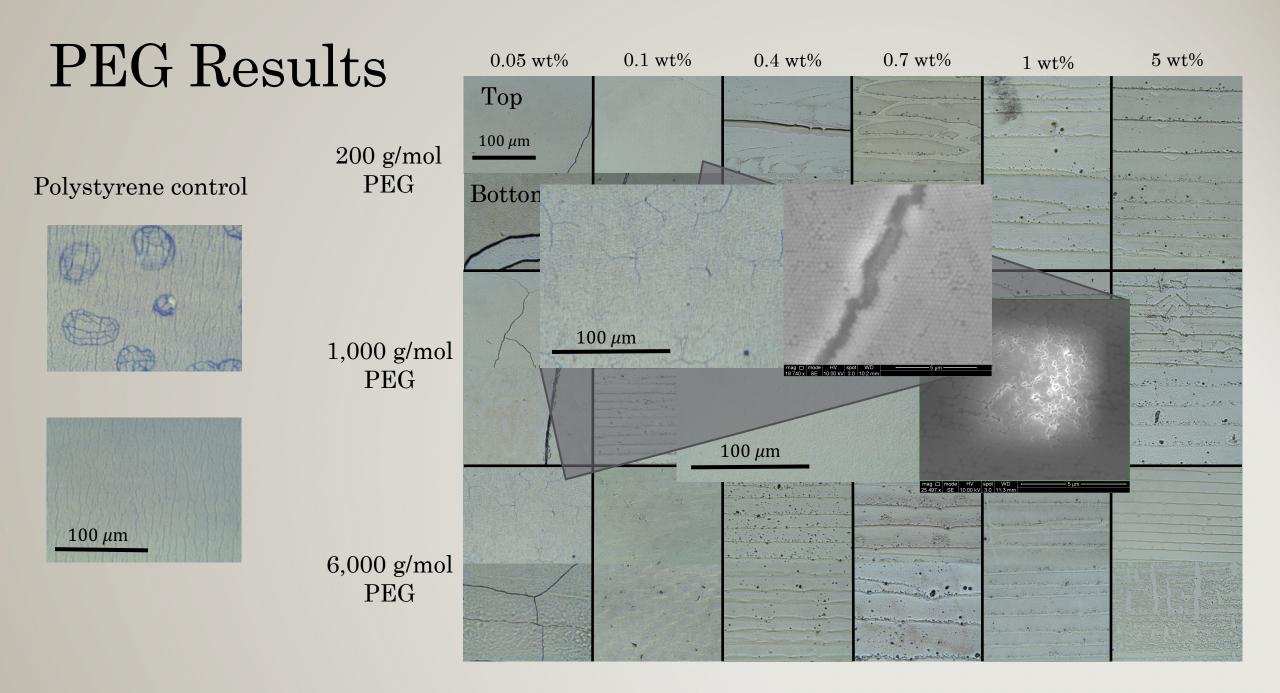


### Methods for reducing defects



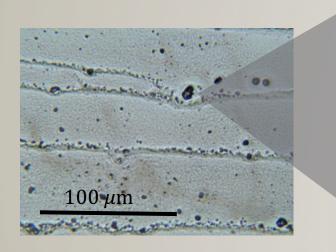
- Introduce polyethylene glycol (PEG) into the starting solution.
  - PEG replaces the space between PS sphere

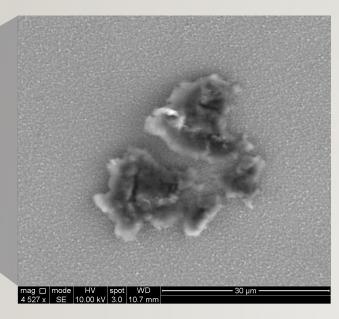
• Thin copper foil to allow for the substrate to give and bend with the drying process.



## High PEG concentrations

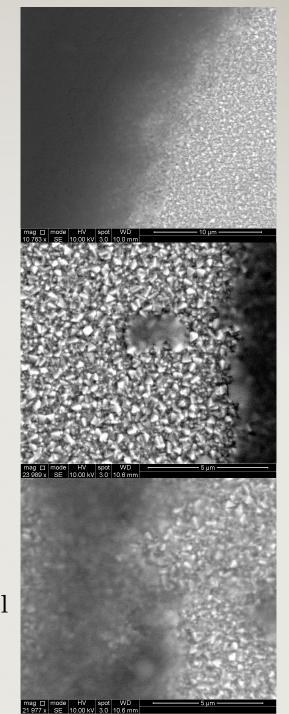
0.4 wt% 200 g/mol





0.7 wt% 200g/mol

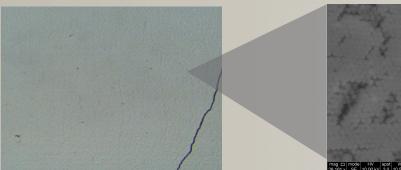
0.7 wt% 6,000 g/mol



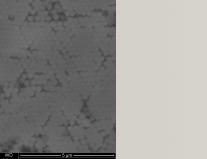
# PEG conclusions

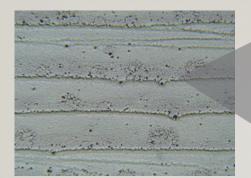
- Low PEG weight percent decreases cracking
  - $\leq 0.1 \text{ wt\%}$

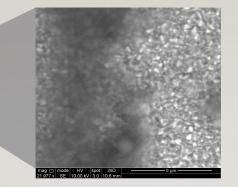
- High PEG weight percent brings striations
  - $\geq 0.4 \text{ wt\%}$
  - Alternating areas with and without polystyrene assembly



0.05 wt% 200 mol/g PEG





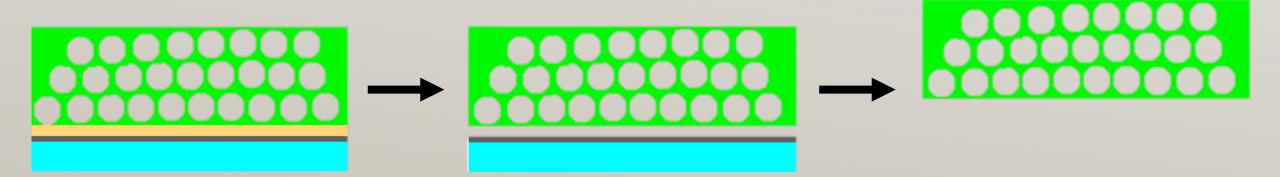


0.7 wt% 6,000 mol/g PEG

# Etchant Removal

- On the gold-chromium slides:
  - Etching the gold layer away to reveal a free standing nickel inverse opal

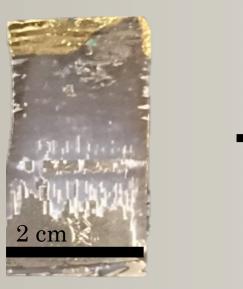
Free standing inverse opal



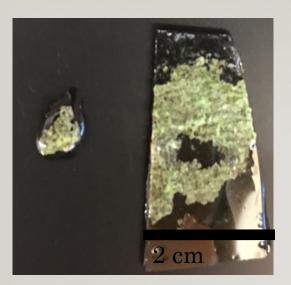
Material is ready for mechanical testing

### Etchant Removal Results

- GE-8148: successful in removing from slide
- Came in pieces, not one smooth singular sheet like material
- Discoloration of nickel occurred
  - Not supposed to etch nickel, but reaction occurring



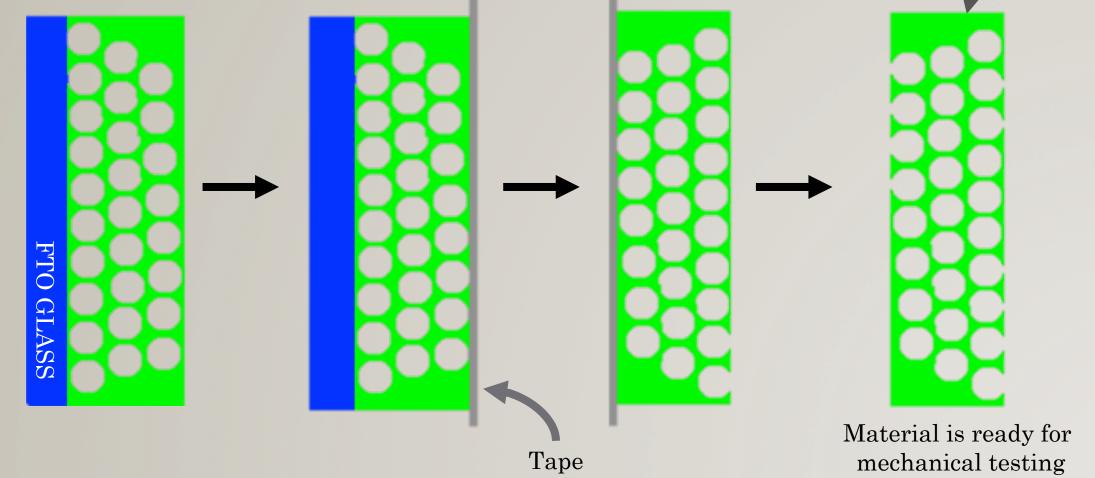
Nickel on gold/chrome slide



Nickel after soaking in GE-1848

# Adhesive removal

- On the FTO slides:
  - Removal through adhesive forces with scotch packing tape
    - Can be removed from tape with acetone



Free standing inverse opal

#### Adhesive Removal Results

- Allowed for a single sheet of nickel
- Tape could be dissolved or removed through acetone
- Mechanical testing could be done with nickel still attached to the tape



Tape on top of nickel on substrate



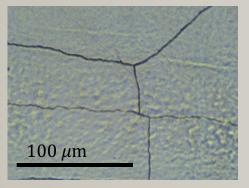
Nickel on tape dissolving in acetone



Free-standing nickel

# Conclusions

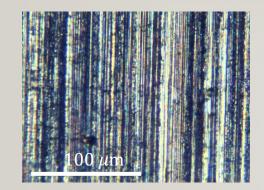
- Decreased the vertical cracking with the use of PEG
  - Discovered spider like cracking and striations

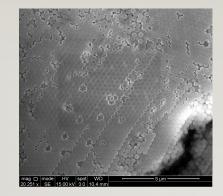


0.05 wt% 6,000 g/mol PEG

• Successfully removed the nickel foam from the substrate

- Next steps:
  - Perform mechanical testing
  - Explore discoloration of nickel with gold etchant
  - Grow on thin, flexible substrate
    - Copper





0.05 wt% 6,000 g/mol PEG on copper

### Acknowledgments

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QUESTIONS?