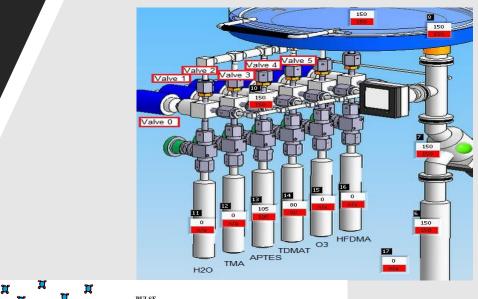
### Nucleation Studies of Thin Film Oxides using Atomic Layer Deposition

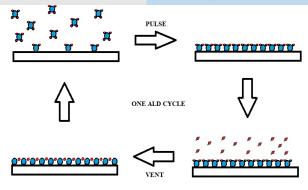
Zachary Pitcher<sup>1</sup>, Mac Hathaway<sup>2</sup> University of Colorado at Colorado Springs<sup>1</sup>, Center for Nanoscale Systems, Harvard University<sup>2</sup>



## BACKGROUND

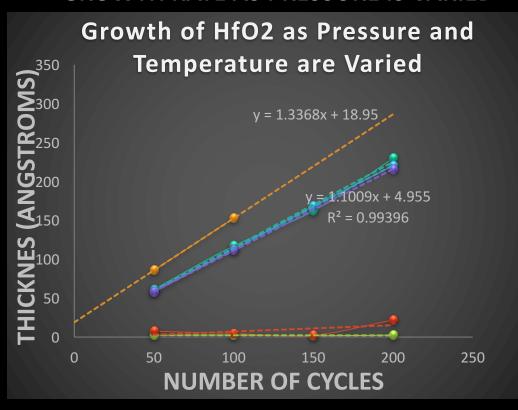
- ALD was discovered twice: once in the 60's by the soviet union, and again in the 70's by Finnish scientist Dr. Tuomo Suntola as a manufacturing process for flat panel displays
- Today ALD is pivotal in the manufacturing and development of photovoltaics, catalysis production and research, and semiconductor devices
- ALD allows for the downscaling of micro and nano electronic devices



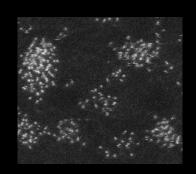


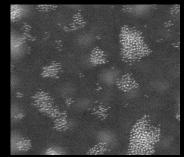
# RESEARCH TOPICS AND RESULTS

#### **GROWTH RATE AS PRESSURE IS VARIED**



# CHARACTERIZATION OF ALD GROWTH USING ABERRATION-CORRECTED JEOL STEM FOR ATOMIC RESOLUTION IMAGING





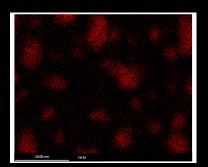


FIGURE 1. A) TEM imaging of HfO<sub>2</sub> atoms with 5cycles of growth at 2 nm. B) Stem imaging of HfO<sub>2</sub> atoms with 5 cycles of growth at 5 nm. C) EDX (Energy-Dispersive X-ray Spectroscopy) mapping of HfO<sub>2</sub> atoms. Photo Credits: Jules Gardener, Harvard CNS

# CONCLUSIONS AND FUTURE STUDIES

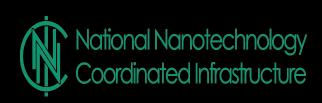
- All pressure related growth rates had mixed results likely due to a clogged precursor manifold on the original ALD used
- Determination of positive high pressure results as being under CVD vs. ALD regime
- Visualization of ALD growth from 1-100 cycles of growth using STEM microscopy, or until complete film coverage is seen.
- STEM imaging has determined that the ALD process is not complete for anything below 5 cycles using HfO<sub>2</sub> and is contradictory to the commonly held notion that ALD produces complete film coverage from the first cycle onwards

# ACKNOWLEDGEMENTS

 Kathryn Hollar, Sara Wenzel, all CNS staff and members, NNCI, NSF, Harvard University, and Jules Gardener









. . . and, of course, Mac Hathaway

